

ATTACHMENT A
KDHE MONITORING WELL DESIGN

STANDARD MONITORING WELL DESIGN

WELL HEAD PROTECTOR

Steel or PVC cover with water tight cap, set in the concrete pad. Should be equipped with a locking device to prevent tampering. Cover should provide adequate space to allow access to the well.

CONCRETE PAD

Should be a minimum of 2'x2'x4" thick to secure the protective cover, prevent pooling of water and vegetative growth around the well, and allow for placement of a surveyor pin.

IMPERVIOUS GROUT

The upper 20' of the well must be grouted with impervious grout as required by K.A.R. 28-30-2k and 6b (see next page for quotes)

SCREEN SEAL

A 2' layer of bentonite chips or pellets should be placed on the gravel pack to prevent infiltration of grout into the gravel pack.

GRAVEL PACK

The gravel pack should be sized to prevent infiltration of fines into the well. The source of the gravel pack material should be carefully determined to eliminate the possibility of contamination of the well during construction.

WELL CASING

Well casing shall terminate not less than one foot above ground surface. The following well casings are acceptable for monitoring well use.

2" I.D. PVC schedule 40 or thicker

4" I.D. PVC SDR 26 or thicker

5" I.D. PVC SDR 26 or thicker

Steel casing shall be 10 gauge or thicker

All casing materials must be connected without use of solvents, glues, or materials which would induce contamination into the well.

Some other casings are approved for well construction but are not as commonly used.

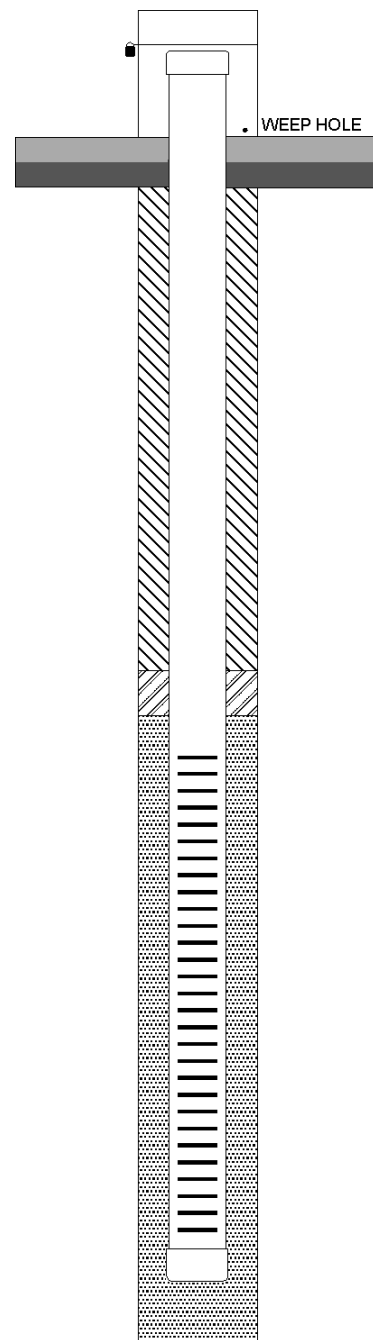
All casing materials must be selected so that incompatibility problems do not occur.

SCREEN

Wells must be equipped with manufactured well screen which provides adequate communication with the aquifer to provide a representative sample without allowing the sediments to enter the well.

CONTRACTOR LICENSING

All monitoring wells must be constructed by a licensed water well contractor as specified under K.A.R. 28-30-3. (See next page for quotes)



K.A.R. 28-30-2 (k) Grout

Grout means cement grout, neat cement grout, bentonite clay grout or other material approved by the department used to create a permanent impervious watertight bond between the casing and the undisturbed formation surrounding the casing or between two or more strings of casing.

- (1) "Neat cement grout" means a mixture consisting of one 94 # bag of portland cement to 5-6 gallons of clean water.
- (2) "Cement grout" means a mixture consisting of one 94 # bag of portland cement to an equal volume of sand having a diameter no larger than 0.080 inches (2 millimeters) to 5-6 gallons of clean water.
- (3) "Bentonite clay grout" means a mixture consisting of water and commercial grouting or plugging sodium bentonite clay containing high solids such as that manufactured under the trade name of "volclay grout", or an equivalent as approved by the department.
 - (A) The mixture shall be as per the manufacturer's recommendations to achieve a weight of not less than 9.4 pounds per gallon of mix. Weighing agents may be added as per the manufacturer's recommendations.
 - (B) Sodium bentonite Pellets, tablets or granular sodium bentonite may also be used provided they meet the specifications listed in K.A.R. 28-30-2(k), (3), above.
 - (C) Sodium bentonite products that contain low solids, are designed for drilling purposes or that contain organic polymers shall not be used.

K.A.R. 28-30-6 (b) Grouting

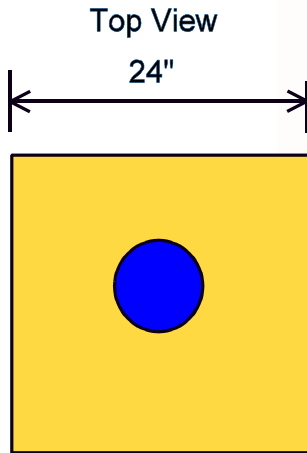
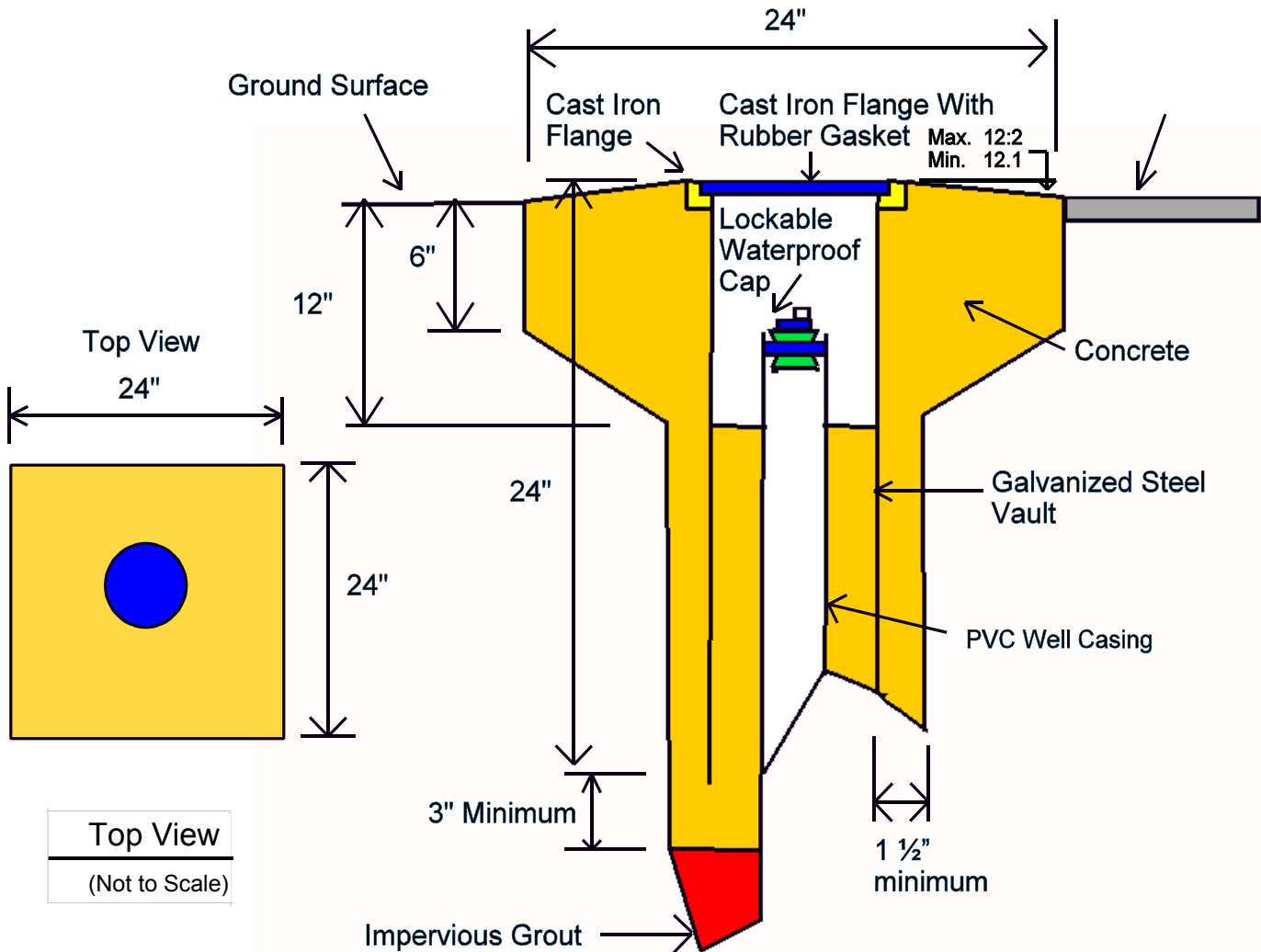
- (1) Constructed or reconstructed wells shall be sealed by grouting the annular space between the casing and the well bore from ground level to a minimum of 20 feet or to a minimum of five feet into the first clay or shale layer, if present, whichever is greater. If a pitless well adapter or unit is being installed, the grouting shall start below the junction of the pitless well adapter or unit where it attaches to the well casing and shall continue a minimum of 20 feet below this junction or to a minimum of five feet into the first clay or shale layer whichever is greater.
- (2) To facilitate grouting, the grouted interval of the well bore shall be drilled to a minimum diameter at least three inches greater than the maximum outside diameter of the well casing. If a pitless well adapter or unit is being installed on the well's casing, the well bore shall be a minimum diameter of at least three inches greater than the junction diameter of the well casing through the grouted interval below the junction of the pitless well adapter or unit where it attaches to the well casing.
 - (c) If groundwater is encountered at a depth less than the minimum grouting requirement, the grouting requirement may be modified to meet local conditions if approved by the department.

K.A.R. 28-30-3 Licensing

- (a) Eligibility. To be eligible for a water well contractor's license an applicant shall:
 - (1) Have passed an examination conducted by the department; or
 - (2) Meet the conditions contained in subsection (c).
- (b) Application fees.
 - (1) Each application shall be accompanied by an application fee of \$ 10.00.
 - (2) Before issuance of a water well contractor's license, each contractor shall pay a license fee of \$ 100.00 plus \$ 25.00 for each drill rig operated by or for the contractor. These fees shall accompany the application and shall be by bank draft, check or money order payable to the Kansas Department of Health and Environment- water well licensure.
- (c) Reciprocity.
 - (1) Upon receipt of an application and payment of the required fees from a nonresident, the secretary may issue a license, providing the nonresident holds a valid license from another state and meets the minimum requirements for licensing as prescribed in K.S.A. 82a-1207, and any amendments thereto.
 - (2) If the nonresident applicant is incorporated, evidence shall be submitted to the Department of Health and Environment showing that the applicant meets the registration requirements of Kansas Secretary of State.
 - (3) Nonresident fees for a license shall be equal to the fee charged a Kansas contractor by the applicant's state of residence but shall not be less than \$ 100.00. The application fee and drill rig license fee shall be the same as the Kansas resident fees.

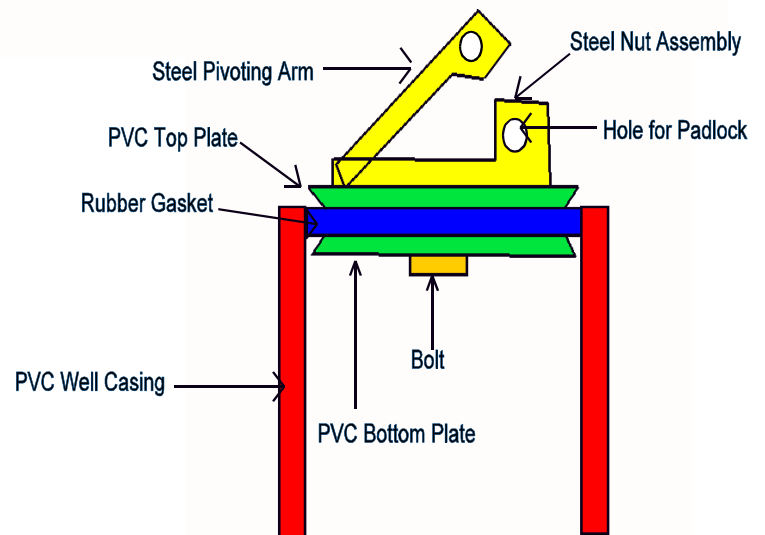
FLUSH-MOUNT WELL CONSTRUCTION DETAIL

(Not to Scale)



Top View
(Not to Scale)

Casing	2"	4"
Vault	6"	9"
Concrete Pad	24" x 24"	24" x 24"



LOCKABLE WATERPROOF CAP

(Not to Scale)

MONITORING WELL DESIGN ADDITIONAL INSTRUCTIONS

FLUSH-MOUNT WELL HEAD COMPLETION:

K.A.R. 28-30-6 (e) does not allow well casing to be terminated less than one foot above finished ground surface. Because storage tank site investigations are often conducted in areas where completing monitoring well heads above grade is not practical, consideration must be given to completing flush-mount monitoring well heads.

If monitoring well must be completed with a flush-mount well head design, a waiver of K.A.R. 28-30-6 (e) must be requested in writing. The procedures for requesting a waiver of this regulation are described as follows:

- 1) Prior to the monitoring well installation, the written request must be submitted to the address indicated below.
- 2) The request must contain the following information:
 - a. facility name and street address
 - b. legal description of the property where the wells are proposed to be located.
 - c. number of wells to be installed with flush-mount well heads
 - d. reason(s) why the regulation should be waived
 - e. approximate depth to groundwater in the local area
 - f. the general geology or lithologies expected to be encountered in drilling
 - g. specifications and/or diagrams of the vault proposed to be installed including the manufacturer's name and any other descriptive information such as a manufacturer's trade sheet.
- 3) Wait for approval of the waiver request before completing monitoring wells.
- 4) When waivers are approved and monitoring wells are installed with a flush-mount wellhead design, the well head completion must be indicated accordingly in the lithologic section of the WWC-5 water well record form. The name of the KDHE contact person that approved the waiver must also be provided in the lithologic section of the WWC-5 form.

Any waiver of regulations applies only to the wells and information indicated in the written request. A verbal request for waiver of regulations may be approved on any additional wells needed for the same area or site. The verbal request must be directed to the phone number below.

MONITORING WELL GROUTING REQUIREMENTS:

K.A.R. 28-30-6, part (b) requires that constructed or reconstructed wells be sealed by grouting the annular space between the casing and the well bore from ground level to a minimum of 20 feet or to a minimum of five feet into the first clay layer, whichever is greater. Part (c) of the same regulation specifies if groundwater is encountered at a depth less than the minimum grouting requirement, the grouting requirement may be modified to meet local conditions if approved by the department.

If modifications to the grouping requirements are necessary solely because of shallow groundwater, a waiver or the regulations is not needed.; however, the reason for modifying the grouping requirements must be indicated accordingly on the WWC-5 water well record form. In situations where grouping modifications are required for reasons other than shallow groundwater, a waiver of K.A.R. 28-30-6(b) must be obtained following the same procedures as described for flush-mount well heads above.

Submit requests for waivers and direct any questions on well design regulations to:

Kansas Department of Health & Environment
Bureau of Water, Geology Section
1000 SW Jackson, Suite 420
Topeka, Kansas 66612-1367
Phone: (785)296-5522